AR91.40-P-1516GJ	Remove/install rear seat belt buckle	12.1.00

MODEL 163.136 /154 /172 as of 1.9.99,
163.113 /128 /157 /174 /175
60% outer rear seat

2 Side covers
3 Back of rear seat cover
4 Rear corner rear seat cover
5 Screw
6 Rear seat seat belt buckle



P91.40-2174-06

	Removing, Install		
1	Fold 40 % rear seat downward	i See Operating Instructions	
2.1	Turn ignition key to "0" position	i Only with side airbag in left and right rear, code 293. To avoid fault codes	
3	Remove load area floor folding section of 60% rear seat	i See Operating Instructions	
4.1	Disconnect connector of electrical line of rear seat seat belt buckle and detach from rear seat cushion frame	i Only with side airbag in the rear (left and right), code 293.	
5	Remove side covers (2)		
6	Unhook rear seat cover on back (3) and rear corner (4)		
7	Unscrew bolt (5) from rear seat seat belt buckle (6)	i Lift up rear of rear seat cushion and press forwards. Nm	*BA91.40-P-1006-01D
8	Remove rear seat seat belt buckle (6) and remove belt end fitting through rear seat cushion	i Do not damage rear seat cover! i **Installation:** Check rear seat seat belt buckle for damage.	
9	Remove locking plate, disconnect rear seat seat belt buckle and belt end fitting	i **Installation:** Replace locking plate!	
10	Install in the reverse order		

Nm **Seat belts/emergency tensioning retractors**

Number	**Designation**		**Model 163 as of 09/99**
BA91.40-P-1006-01D	Bolt, belt buckle to rear seat	Nm	45

